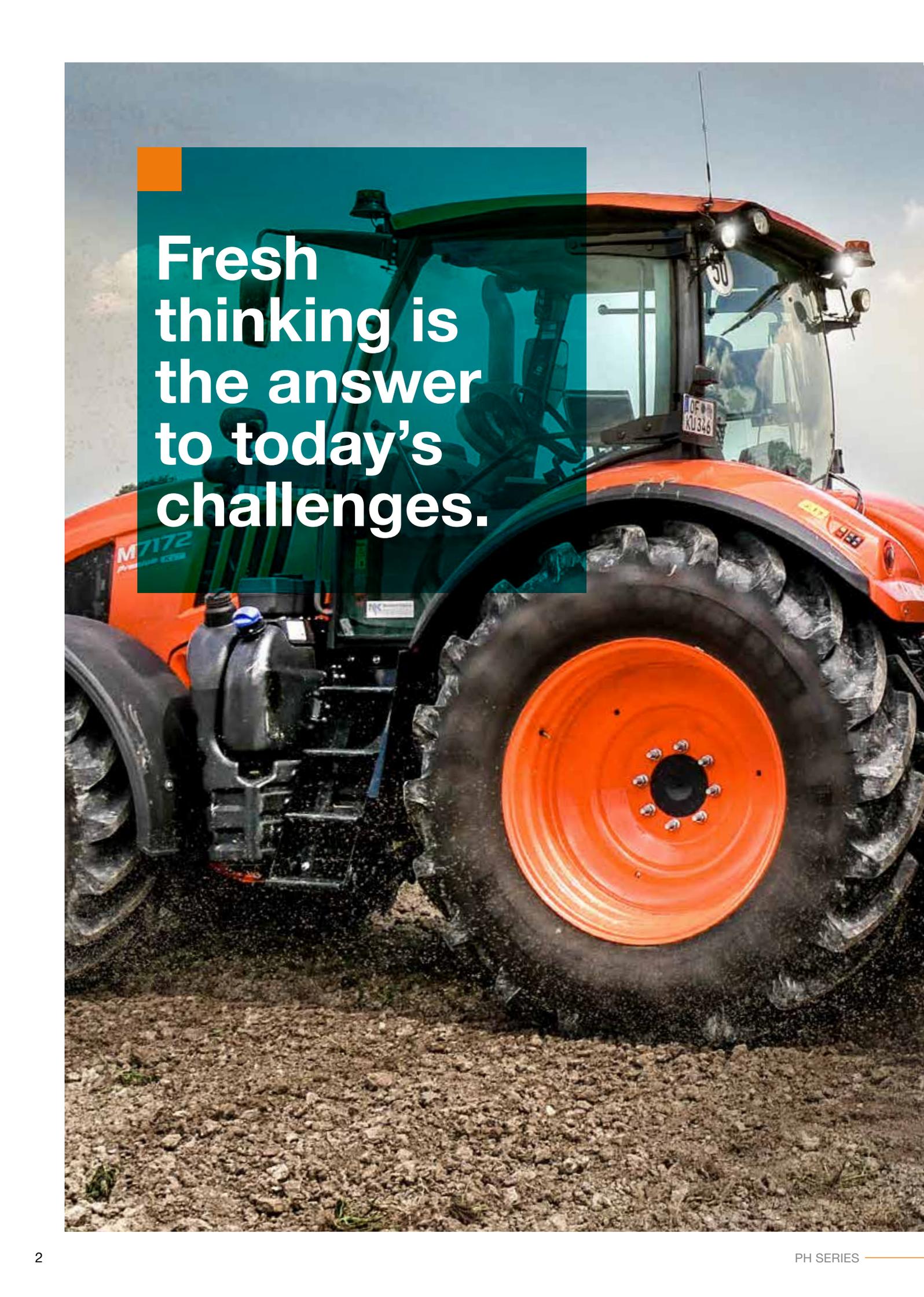


For Earth, For Life
Kubota

PH

KUBOTA
PH SERIES



A large orange tractor is shown from a low angle, driving on a dirt road. The tractor has a teal-colored overlay on its upper half. The text "Fresh thinking is the answer to today's challenges." is written in white on this overlay. The tractor's large rear wheel with a bright orange hub is prominent in the foreground. The license plate reads "OF KU346".

**Fresh
thinking is
the answer
to today's
challenges.**

The challenges facing the agricultural sector are becoming increasingly bigger. And when times are tough, only one thing helps: a new way of thinking. Envisaging alternative options and making smart decisions. For your next tractor purchase, this means opting for efficiency instead of image. For a tractor that can do tough work with top performance whilst under constant strain. And all that at a reasonable price. A Kubota tractor is exactly the right alternative at times like these.





#Highlights

Heavy-duty rigid and foldable power harrows for perfect seedbed preparation

Why a Kubota power harrow? The Kubota range of power harrows has been designed to offer machines for all farm sizes and optimum seed bed preparation either solo or in combination with seed drills. Seedbed preparation and seeding in one pass saves time and fuel. The active tool is intended for ploughed land or mulch conditions. In addition, the implements are easy to use and nearly maintenance free.



PH1001 series
2.5 and 3.0m



PH2001 series
3.0m up to 4.0m



PH3001 series
3.0m up to 4.5m





PH2000F series
4.0m up to 6.0m



PH3000F series
4.0m up to 6.0m





Active with strength for a perfect seedbed

The Kubota power harrows are designed for heavy conditions and re-built for tractors up to 350HP. You want a reliable machine. Therefore, special emphasis has been given to a strong trough design by having a large distance between the conical bearings and hardened gears.



Did you know?

Did you know that Kubota produces its own engines and that Kubota is the global market leader for industrial diesel engines under 100 hp? You might be surprised to learn under which bonnets Kubota engines are at work. Top quality and efficiency are the main ingredients of this success.



Long durability with robust trough and transmission

The trough, which is the backbone of the whole machine is extremely rigid against bending and torsional stress. On the rigid models PH2001 and PH3001 also on the fold PH2000F the trough is made as a sandwich double bending beam to give additional stability. The headstock is on all rigid models the same and absorbed together with the trough all mechanical forces. The robust headstock for easy connection to all tractors and combination with heavy seed drills ensures additionally safe working.

Tine holder & Tine

The large distance between the conical bearings, hardened gears inside a stable gearcase, precise distance between the gears and the heavy-duty rigid trough design ensures the required durability. The rotor shaft and tine holder consist of two parts for easy maintenance and long-lifetime, even in stony conditions. Very important – the tines are easy to change due to the Quick-Fit system. The two large bearings are very strong and the large distance between the bearings ensure maximum resistance to radial stress, even in the most extreme conditions. The forged boron steel tines prepare the seed bed by cutting, crumbling and levelling the ground. The tines are extremely hard wearing and fracture resistant. The outer tines turn inwards, which together with the side deflectors avoid ridge formation. An important characteristic is the helical tine positioning which minimises the risk of damage (from stones) and ensures a more homogeneous and even load on the trough. In addition, this special design also reduces the amount of wet soil brought to the surface (especially important in the spring time); the moisture stays next to the seed for improved germination.

Self-supporting trough

Strong resistance to abrasion and torsion is one of the main characteristics of the double bending trough in sandwich design. The “laminated bottom” and the wide, wear resistant gear profile ensure reliable heavy-duty use. The tapered bearings have a high basic load rating which offers increased security and reliability, giving an extended working life.

Consolidation

The final step of perfect seedbed preparation is consolidation. A weatherproof finish allows moisture retention when dry and transition (water infiltration) through the profile in wet conditions.



Helical tine positioning

The tines are arranged in varying angle positions in order to prevent damage caused by stones and ensure even levelling. 4 rotors per meter and the helical tine positioning reduce the peak loads on the driveline which results in smoother running and less fuel consumption. All gears are hardened in the trough for a long lifetime.





Did you know?

Did you know that Kubota is not only one of the top-50 most recognised brands in Japan, but also one of the largest tractor manufacturers in the world? In 2014 alone, Kubota produced more than 180,000 tractors.



Active tines (Option)

The special shape of the active tines ensure good penetration. The Active tines lift the soil and throw the clods as well as the plant residues into the front working zone. This ensures a perfect levelling even in the tractor tracks and leaves a stable crumbling structure.



Standard



Active



Carbide



Optimum Penetration with Standard or Active tines

An optimal seedbed with a load-bearing seed horizon into which the seeds can be embedded at an absolutely even depth over the whole area of the field is the basis for high field emergence. The user-friendly Quick-fit system increase efficiency.

Power harrows have long since become typical combination machines because they are largely independent of the soil conditions. On heavy soils it reaches an intensive crumbling. Under light conditions, it can work flat and at a lower rotor speed. The sets of tines rotate on vertical axles for totally horizontal tillage of the soil – no inversion of soil layers and no vertical compression leading to hardpan formation. Consequently, there is no better alternative for seedbed preparation.

Active tines

The Active tines ensure optimum penetration in hard soil. The tine, due to its shape, pulls itself into the ground. This gives a constant working depth and also prevents the machine from lifting out of the ground in hard dry soil conditions. In addition, it creates better re-compaction at the packer roller. The Active tine lifts the material and pushes it in front of the power harrow. This gives an optimum levelling effect even in tractor tracks. In mulch conditions the active tines can work directly into stubble and hard soil. The special shape of the tines keeps residues on the surface and this gives a big advantage against erosion.

Quick-fit system

The Quick-fit tines are secured by a special pin and clip mounted in the tine holder. The tines can therefore be exchanged quickly without any tools.

Carbide tines

Down time can be minimised by optional carbide layered Quick-Fit tines. These tines ensure a long lifetime and minimum wearing even in tough and abrasive soils. The Quick-Fit system ensures an easy change of tines without the need for tools.



Creating an even and weatherproof seedbed

You are looking for a levelled weatherproof seedbed. Therefore, defined preparation inclusive consolidation is important to avoid evaporation especially in dry conditions. The smaller aggregates are deposited in the lower level of the tilth to promote rapid and uniform germination whilst the coarser clods are kept on the surface to reduce the risk of surface capping. This is the basis for your yields. Offering all plants the same access to nutrients, moisture and light. Prevention of erosions in top soil layer.



Effective rear levelling bar

Kubota's high performance rear levelling bar is infinitely height adjustable. The turnbuckle adjustment is easy to use, even with a seed drill mounted. A scale ensures an even height is achieved across the full working width. An in-built spring system maintains the bar in an effective and consistent operating position.



Track eradicators

Various types of track eradicators rigid, spring or shear bolt protected are available to suit all situations.

Floating side deflectors with overload protection

When it comes to avoiding dams and to leave the soil as long as possible in the working area the parallelogram guided side deflectors move vertical up and down and following the ground contours. If stones are trapped between deflector and outer rotor, the deflector can open via coil spring overload protection. The lower part is adjustable in the height to match the tine wear. For strict transport regulations, the deflectors can easily be set in a raised transport position, just by removing one pin.



Did you know?

Gonshiro Kubota founded the company because he could no longer stand to see people dying from contaminated drinking water. He began by manufacturing products for clean water supply. Since then, we have been offering various products that help to improve the living conditions of people and society. That's what "For Earth, For Life" stands for.



Versatile to meet the various conditions



Consolidation is an elementary action of arable farming. Reducing large open pores and aggregate size allows for improved seed-to-soil contact and keeping the water necessary for the next crop germination. The right choice of the right roller depends on the soil type and conditions. Also lifting capacity of the tractor needs to be considered. Therefore, Kubota offers a wide range of maintenance-free rollers to finalise the levelling and reconsolidation of the soil.

The roller on a power harrow is an elementary tool with different tasks:

- Supporting the exact working depth of the machine especially in light conditions
- Optimal soil to seed/root contact to enable efficient nutrient transfer
- Breaking of clods in order to have a fine seedbed but at the same time keeping the soil structure for reduced soil erosion, as the soil is both structured and stable.
- Improved drainage and water infiltration, especially important in wet years, where a good consolidated soil structure ensures access to plant root systems for water, air and nutrients
- No separation or raising of straw and residues. Minimal moisture loss, especially important in dry years, where crops which lack moisture suffer badly
- Reliable working without stick of the soil surface by slipping. Easy maintenance and cleaning.



Did you know?

Did you know that Kubota is an ISOBUS pioneer? The Kubota company Kverneland Group invented the ISOBUS technology. And incidentally: Kubota is also leading the industry in AEF certified ISOBUS compatibilities

Rollers for all type of soil

All Kubota rollers have maintenance-free bearings which are protected with 5 sealing lips against dust and water. In heavier conditions like stones, twine, mud etc. additional steel covers extend the lifetime of the bearings.



Actipack ø 560mm - 205kg/m

The Actipack roller displays its superb working qualities especially on medium to heavy soils and also in wet, stony and sticky conditions thanks to the independent skids and adjustable knives. Scrapers support the cleaning effect. Leave a weatherproof surface and prevents for erosions. Results like an active soil implement.



Cracker Packer ø 550mm - 200kg/m

The cracker packer roller consolidated stripes-wise. 50% of the surface is rolled. Good crumbling effect on medium to heavy soils. High water absorption. No blockage in mulch conditions.



Cage roller ø 550mm - 90 kg/m

10 bars ensure a good loading capacity and effective crumbling actions. Suitable for light to medium soils and dry working conditions



Tooth Packer roller ø 575mm - 160kg/m

Optimum performance on medium to heavy soil with a good carrying capacity and self-cleaning effect. The scraper bar can be adjusted centrally are adjustable and Scrapers carbide-coated on request. Versatile in combination with seed drill.





User comfort and ease of handling

If you are looking for safe operation and user comfort, Kubota always makes the adjustment operation easy and safe for the user, for saving precious time and resources all along the day. That's why all the adjustments are simple for perfect working results.

Ease to use

Kubota has focussed on ease of maintenance. The trough is filled with special grease to ensure positive rotor lubrication from initial start up. The tine carrier design is of two separate pieces, allowing the oil seal to be replaced without opening the trough. The rotors are sealed with cassette seals, ensuring no wear on the shaft and minimum maintenance.



Working depth

On the rigid power harrows the working depth is adjusted via pin and holes. A square pin avoids rotations and ovalization and the wide contact area, minimize wearing. 18 different slots for several working depths are available. The reinforced roller arms support stability with the heaviest rollers and seeders.

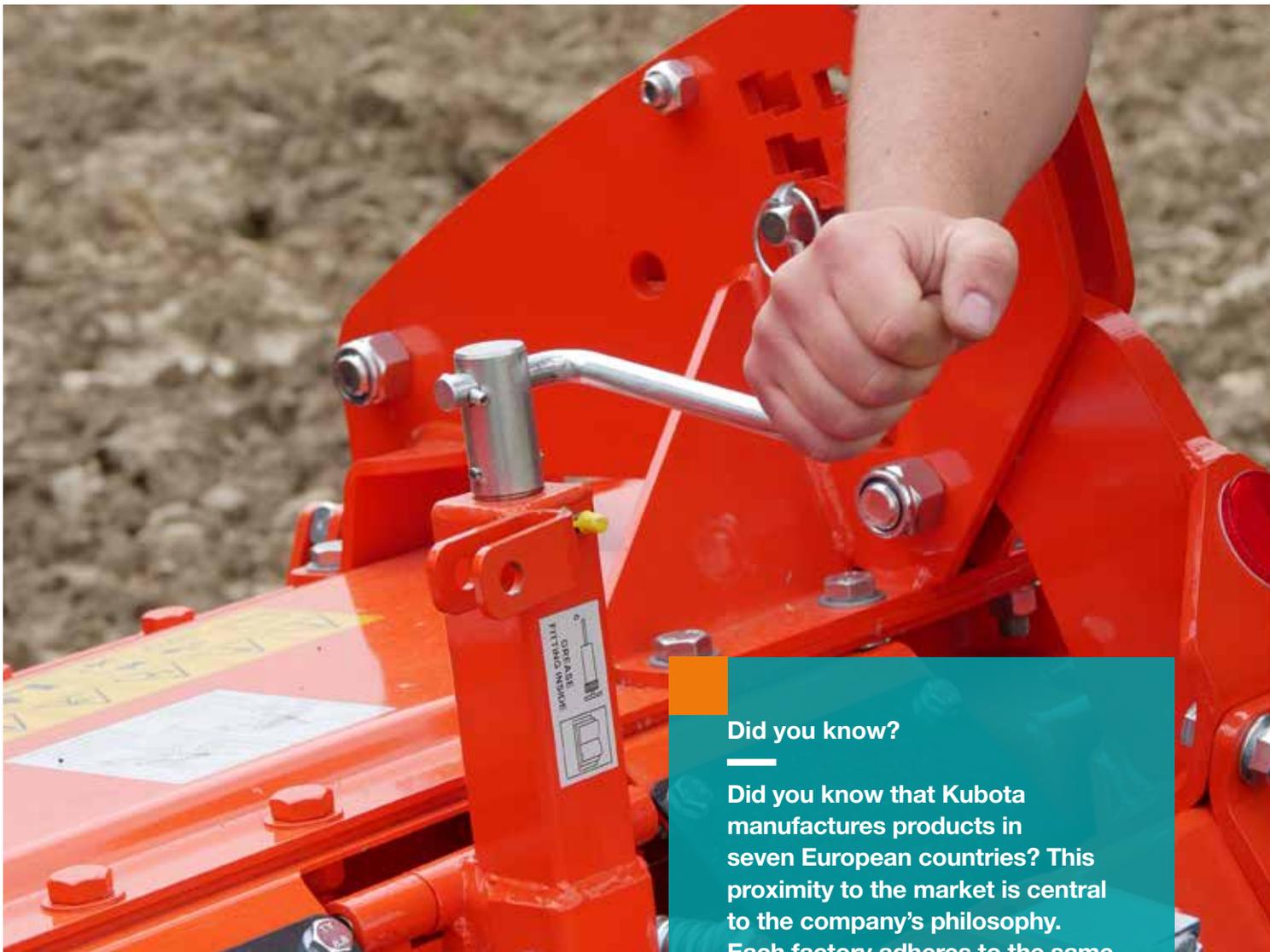


On the hydraulic foldable power harrows the working depth setting is adjusted by spacers at the cylinders. The working depth is changed hydraulically from cabin. A parallelogram linkage ensures that the power harrow is always in a horizontal position to the roller. Therefore, the packer roller scraper bar position is basically a fixed height to the ground, independent of the working depth.



Hydraulic functions management

The foldable machines (PH2000F & PH3000F series) can optionally be equipped with a control panel that allows the management of five different functions from the tractor cabin by using just one double acting spool.



Did you know?

Did you know that Kubota manufactures products in seven European countries? This proximity to the market is central to the company's philosophy. Each factory adheres to the same high Japanese quality standards, whether it is located in Germany, France or Japan.

Safe on the road and quick in the field

The PH models can easily be converted from transport to work position. The hydraulic transport locking device unlocks automatically when unfolding. The two-part hydraulic folding gives a transport width of 2.5m resp. 2.90m with CB2000 coulter bar.





Quick coupling: Effective one pass combination

Kubota power harrows are designed to combine with Kubota seed drills. Equipped with a very robust headstock and the “Euro-Connection”, the power harrows can simply uncoupled or coupled for solo or combined operation.

Compact in combination

All Kubota power harrows can be combined with Kubota mounted pneumatic or mechanical seed drills or coulters bars with front hopper system. Despite the integrated concept of a power harrow seed drill combination, the coulters bar can be coupled or uncoupled quickly via EURO-CONNECTION, allowing the power harrow also to be used solo. Therefore, the power harrows need to be equipped with the EURO-CONNECTION coupling system. The coulters bar is attached with the EURO-CONNECTION directly to the roller frame.

The coupling hook is similar to the front loader coupling. This can quickly and easily be hitched thanks to the readily accessible hydraulic and electronic interface. Track markers are attached to the power harrow. The seed hopper can be removed too. Therefore, the power harrow is ready for solo operation within short time. Alternatively coupling systems like a hydrolift in order to combine the power harrow e.g. with a precision seeding unit, a triangle quick hitch or a mechanical hitch are available, as an option. In combination with seed drills, the track marker arms are fitted directly to the trough. Overload protection is ensured by means of shear bolts.



Hydrolift

The hydrolift is fitted with twin hydraulic cylinders for easy and even lifting of heavy hoppers. A mechanical locking device ensures safe transport.



Quick-hitch

All models can be fitted with a Kubota seed drill quick-hitch for fast and easy attachment and demounting.



Mechanical hitch

A mechanical 3 point seed drill hitch is available for conventional seed drills.

Did you know?

Did you know that our parts are manufactured to the same high standards and strict specifications as the Kubota machines? Genuine parts will always work and fit as intended, and are guaranteed to keep your machine running at maximum performance.

Combination	PH1001	PH2001	PH3001	PH2000F	PH3000F
SD1000M	●	●	●	-	-
SD2000M	●	●	●	-	-
SD2001MP	●	●	●	-	-
SD3001MP	-	●	●	-	-
SD3001CMP	-	●	●	-	-
CB1000 coultersbar	-	-	●	●	●
CB2000 coultersbar	-	-	-	●	●
CB2000C coultersbar	-	-	-	●	●

● Possible - Not available



EURO-CONNECTION

The coultersbar can be easily coupled and uncoupled with a coupling hook similar to the front loader coupling. Track markers are attached to the power harrow. Therefore, the power harrow is ready for solo operation within short time.



Flexible use of the power harrow whether with seed hopper or in solo operation depending on soil conditions.



#Transport

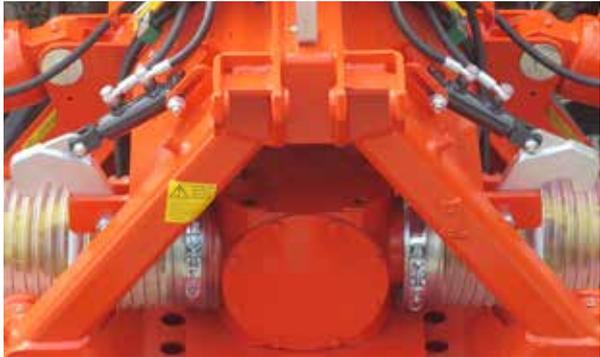
Safe on the road and quick in the field

If you are looking for safe road transport Kubota focus on a compact design. That's why all Kubota foldable power harrows have machine dimensions which allow it to pass through standard bridges and tunnels. The transport widths of only 2.50m ensures safe transport.





The power harrows are close to the tractor to receive a close centre of gravity for reduce lifting requirement and are connected to the tractor via the lower link hitch CAT 2 or 3. The PH models can easily be converted from transport to working position. The hydraulic transport locking device unlocks automatically when unfolding. The two-part hydraulic folding gives a transport width of 2.5m or 2.90m with CB2000 coultter bar. Road lights and fixed warning signs are fitted as option to ensure compliance with traffic regulations and safe movement on roads.





#Rigid

Rigid power harrows

Kubota designed the range of rigid power harrows for toughest conditions for tractors from 70HP up to 350HP.



Tine dimension
18 x 330mm

Kubota PH3001

The heavy-duty power harrow for all kind of operations in all types of soil conditions. Robustly designed for use on tractors up to 250HP, with the Kubota heavy-duty trough design and Quick-Fit tines the PH3001 is the right solution for large farms and farm contractors.

The standard gearbox with a rotor speed of 298rpm is fitted with replaceable gears. Due to different soil conditions it is important to control the rotor speed. Therefore, additional gear sets to achieve 365rpm or 435 rpm are optional available. Outer parallelogram guided side deflectors with overload protection allow smooth operation and a ridge free soil surface, even when working in the most difficult conditions.

The PH3001 is equipped with Quick-Fit tines as standard. These are secured by a special pin and clip mounted in the tine holder. Tine replacement is therefore very easy without the need of tools. Depending on soil conditions, forward active tines are available with more aggressive action. For optimum performance in difficult soil conditions, the trough design provides a large clearance between the tine holders and the trough bottom. This allows large amounts of residue and stones to pass freely without blocking.



Kubota PH1001

The Kubota PH1001 is a medium-sized power harrow for tractors up to 140HP. It is the lightest model in the Kubota power harrow range but not only the heavy-duty headstock follows the design concept of the robust PH3001 series but also the self-supporting trough construction, as well as the optional 'Quick-Fit' tine holders and double conical bearings offer the optimum performance.

The trough of the PH1001 consists only from one bended part which is bolted on top. There is no welding which increases stability especially in combination with a seeder e.g. e-drill compact. Screws of the shaft are protected inside the gear case. The bended bolted plate together with the supporting reinforcement plate form the 140 x 400mm trough. Two conical bearings, with a large distance as well as a rotor clearance of 98.25mm between the trough bottom and the tine holder provide high stability.



Tine dimension
12 x 280mm

Kubota PH2001

The robust medium sized power harrow for effective operation in most conditions. By using a double bending sandwich section for the trough, it has been possible to increase its strength, making it self-supporting without increasing the weight whilst keeping a clean and tidy design. Main features like the rotor distance of 25cm, the double conical bearing, heavy-duty headstock and the modular tine carrier have been considered too.

Two profiled 6mm plates ensuring precise rotor spacing, high bending resistance of the 140 x 400mm trough. Tine shaft of 50mm with two large conical bearings, Ø 45mm and Ø 50mm with a distance of 55mm and 40mm gears and an ample clearance of 95mm between the trough bottom and the tine holder ensure good soil flow and allow surface residues to pass easily through the machine.



Tine dimension
15 x 330mm



Did you know?

Did you know that Kubota is not only one of the top-50 most recognised brands in Japan, but also one of the largest tractor manufacturers in the world? In 2014 alone, Kubota produced more than 180,000 tractors.



On the foldable Kubota power harrows the main gear distributes the force to the sides. On each side is a gearbox separately overload protected which ensures a robust driveline up to 350HP. The rotor speed setting is varying from 336 to 450rpm at 1000rpm PTO shaft. The PH3000F is equipped with a change gearbox.

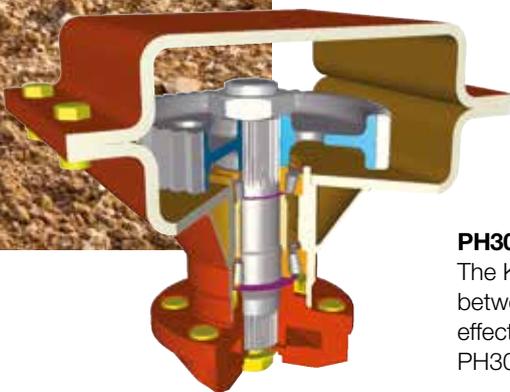
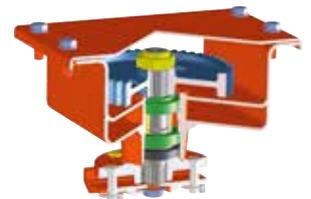
Foldable for large scale

The Kubota range of foldable power harrows offers maximum performance with narrow transport abilities. A heavy-duty headstock and a robust transmission system ensure years of effective and trouble free operation. The advanced parallelogram hydraulic depth control system guarantees a perfect seedbed.

PH2000F: Innovative and robust trough concept

The Kubota foldable power harrow Kubota PH2000F series has a trough design that does not require any lateral frame. This saves weight and gives a tidy look to the machine. For optimum performance the new trough design provides a high clearance of 95mm between the tine holder and trough bottom. The PH2000F power harrow is available in working widths from 4.0 to 6.0m.

By a simple and clear design the PH2000F series trough offers excellent performance with a limited weight. Double conical bearings and rotor shaft of 50mm diameter in combination with removable tine holders and Quick-Fit tines guarantees high reliability and very low maintenance requirements.



PH3000F: Simple and reliable trough design

The Kubota foldable power harrow PH3000F is the result of effective cooperation between cultivation and seeding experts to construct a “state of the art” strong and effective implement, designed for tractors up to 350HP and optimum performance. The PH3000F power harrow is available in working widths of 4.5 to 6.0m.

The upper half of the trough is made from 10mm steel plate. In addition the trough base is also made from 10mm steel plate in order to enable the PH3000F to withstand the toughest of conditions. The welded conical bearing housings give highest strength to the overall trough. The heavy-duty tine carrier shafts with a diameter of 60mm have conical bearings dimensioned large enough to cope with tough and stony conditions.

Kubota Farm Solutions: 360° performance for 100% success

We understand that you need more than powerful tractors and implements to succeed: namely, an integrated system of products and services to increase your competitiveness and preparation for the future. With Kubota Farm Solutions (KFS), we have brought together our solutions in a system— and targeted our proposition to you. From intelligent technology to individual services, the KFS advantages complement each other, forming a circle that ends where it begins: with our commitment to support you a little better every time, now and in the future.





Performance

You have a clear objective: to get your work done productively and successfully while being relaxed. Kubota offers you the equipment that can best support you in this endeavour. Whichever tractor or implements you decide on, you can always count on proven quality, excellent performance, and co-ordinated features. In short: intelligent and reliable technology that gets you a decisive step closer to your goal.



Control

You want full control over what you are doing. Kubota provides you with perfectly integrated systems to help you achieve that. From machine optimisation to implement monitoring, you can control the tractor and resources easily from a single terminal. This not only provides you with a better overview of all work processes, but also allows you to work without stress.



Optimisation

You know exactly how you want to get your work done: efficiently, precisely, and most comfortably. Kubota gives you everything you need to obtain optimal results while remaining at ease. With our ISOBUS technology, precision farming solutions, and automatic steering system, you can apply seeds, fertilisers, and pesticides with extreme precision. This lowers your costs and reduces your workload.



Value protection

You know what it takes to be commercially successful: top performance with every task and top conditions over many years. Once again, Kubota offers solutions that fulfil what they promise. Our parts are manufactured to the same high standards and strict specifications as the Kubota machines.



Finance management

You want to improve your productivity, but not at any cost. With Kubota Finance, you can make your planned investment with ease, convenience, and safety. Whether financing or leasing, you benefit from professional advice and attractive conditions. All you need in order to gain the advantages of a technology that drives your success forward. Whether you need machines or services, you have full control of the costs.

#Technical data

Series	PH1001			PH2001			PH3001				
Model	PH1251	PH1301		PH2301	PH2351	PH2401	PH3301	PH3501	PH3401	PH3451	
Maschine type	rigid			rigid			rigid				
Dimensions & weight											
Working width	m	2.5	3.0	3.0	3.5	4.0	3.0	3.5	4.0	4.5	
Transport width	m	2.5	3.0	3.0	3.5	4.0	3.0	3.5	4.0	4.5	
Trough dimension	mm	140 x 400		165 x 400			200 x 400				
Total weight*	kg	1,300	1,450	1,650	1,825	2,025	1,670	1,950	2,225	2,510	
Minimum power requirement	kW/HP	51/70		63/85			74/100				
Maximum power requirement	kW/HP	103/140		132/180			184/250				
Attachment to tractor											
PTO input speed	rpm	540 or 1,000			1,000			1,000			
Overload protection on PTO shaft	NM	2,000			2,000			2,500			
3-point Linkage: Top		CAT 2/CAT 3			CAT 2/CAT 3			CAT 2/CAT 3			
3-point Linkage: Low		CAT 2/CAT 3N/CAT 3			CAT 2/CAT 3N/CAT 3			CAT 2/CAT 3N/CAT 3			
Rotor											
Number of rotors		10	12	12	14	16	12	14	16	18	
Standard rotor speed 540rpm	rpm	311		-			-				
Standard rotor speed 1000rpm	rpm	351		336			298				
Optional rotor speed 540rpm	rpm	358		-			-				
Optional rotor speed 1000rpm	rpm	351		362 and 450			365 and 435				
Tapered bearing distance	mm	70		84.5			110.5				
Rotor clearance	mm	98.25		90.5			100				
Tine											
Number of tines		20	24	24	28	32	24	28	32	36	
Tine dimension	mm	12 x 280		15 x 330			18 x 330				
Quick-Fit tines		○		●			●				
Active tines		○		○			○				
Operation											
Depth adjustment		manual			manual			manual			
Rear levelling bar		○		○			○				
Track eradicator		○		○			○				
Roller offering**		●		●			●				
Ready to carry or integrate seeding eq.		○		○			○				
Lighting set		○		○			○				

* Approx. weight with levelling bar, tooth packer roller 575mm and PTO shaft approx.

** Cage roller (ø 550mm), Tooth Packer roller (ø 575mm), Cracker Packer roller (ø 550mm), Actipack roller (ø 560mm)

● Standard equipment ○ Option - Not available

PH2000F				PH3000F		
PH2400F	PH2450F	PH2500F	PH2600F	PH3450F	PH3500F	PH3600F
fold				fold		
4.0	4.5	5.0	6.0	4.5	5.0	6.0
2.5	2.5	2.5	2.5	2.5	2.5	2.5
150 x 400				150 x 400		
2,590	2,990	3,290	3,690	3,200	3,500	3,900
96/130				103/140		
221/300				257/350 (optional with 400HP gear)		
1,000				1,000		
2,500				2,500		
CAT 3				CAT 3		
CAT 3				CAT 3		
16	18	20	24	18	20	24
-				-		
336				246, 326 and 387 (3-speed)		
-				-		
362 and 450				326 and 387 (2-speed)		
84.5				110.5		
90.5				147		
32	36	40	48	36	40	48
15 x 330				18 x 330		
●				●		
○				○		
hydraulic				hydraulic		
○				○		
○				○		
●				●		
○				○		
○				○		

The company reserves the right to change the above specifications without notice. This brochure is for descriptive purpose only. Some of the items pictured in this brochure are optional and not standard equipment. Please consult your local Kubota dealer for warranty, safety or product information. For your safety, Kubota strongly recommend the use of a seat belt in all applications.

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